



# Test Report

No.: ETR25801543M04

Date: 14-Aug-2025

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HENKEL CORPORATION  
14000 JAMBOREE ROAD, IRVINE, CALIFORNIA, 92606 U.S.A.

**The following sample(s) was/were submitted and identified by the applicant as:**

Sample Submitted By : HENKEL CORPORATION  
Sample Name : ADHESIVE  
Style/Item No. : QMI519 (CURED)

Sample Receiving Date : 08-Aug-2025  
Testing Period : 08-Aug-2025 to 14-Aug-2025

Test Results : Please refer to following pages.

Test Requested	Conclusion
RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU	PASS
Other items : - Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α- HBCDD, β- HBCDD, γ- HBCDD) - Beryllium (Be) - Phthalates (DIDP, DINP, DNOP)	See Results

*Troy Chang*  
  
 Troy Chang / Department Manager  
 Signed for and on behalf of  
 SGS TAIWAN LTD.  
 Chemical Laboratory - Taipei



PIN CODE: CB019444

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## Test Part Description

No.1 : SILVER COLORED PASTE (CURED)

## Test Result(s)

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Cadmium (Cd)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	100
Lead (Pb)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Mercury (Hg)	With reference to IEC 62321-4: 2013+AMD1: 2017, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Hexavalent Chromium Cr(VI)	With reference to IEC 62321-7-2: 2017, analysis was performed by UV-VIS.	mg/kg	8	n.d.	1000
Monobromobiphenyl	With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Dibromobiphenyl		mg/kg	5	n.d.	-
Tribromobiphenyl		mg/kg	5	n.d.	-
Tetrabromobiphenyl		mg/kg	5	n.d.	-
Pentabromobiphenyl		mg/kg	5	n.d.	-
Hexabromobiphenyl		mg/kg	5	n.d.	-
Heptabromobiphenyl		mg/kg	5	n.d.	-
Octabromobiphenyl		mg/kg	5	n.d.	-
Nonabromobiphenyl		mg/kg	5	n.d.	-
Decabromobiphenyl		mg/kg	5	n.d.	-
<b>Sum of PBBs</b>		mg/kg	-	n.d.	1000
Monobromodiphenyl ether		mg/kg	5	n.d.	-
Dibromodiphenyl ether		mg/kg	5	n.d.	-
Tribromodiphenyl ether		mg/kg	5	n.d.	-
Tetrabromodiphenyl ether		mg/kg	5	n.d.	-
Pentabromodiphenyl ether		mg/kg	5	n.d.	-
Hexabromodiphenyl ether		mg/kg	5	n.d.	-
Heptabromodiphenyl ether		mg/kg	5	n.d.	-
Octabromodiphenyl ether		mg/kg	5	n.d.	-
Nonabromodiphenyl ether		mg/kg	5	n.d.	-
Decabromodiphenyl ether	mg/kg	5	n.d.	-	
<b>Sum of PBDEs</b>	mg/kg	-	n.d.	1000	

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Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Butyl benzyl phthalate (BBP)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Dibutyl phthalate (DBP)		mg/kg	50	n.d.	1000
Di-(2-ethylhexyl) phthalate (DEHP)		mg/kg	50	n.d.	1000
Diisobutyl phthalate (DIBP)		mg/kg	50	n.d.	1000

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Diisodecyl phthalate (DIDP) (CAS No.: 26761-40-0, 68515-49-1)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Diisononyl phthalate (DINP) (CAS No.: 28553-12-0, 68515-48-0)		mg/kg	50	n.d.	-
Di-n-octyl phthalate (DNOP) (CAS No.: 117-84-0)		mg/kg	50	n.d.	-
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified ( $\alpha$ - HBCDD, $\beta$ - HBCDD, $\gamma$ - HBCDD) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	With reference to IEC 62321-9: 2021, analysis was performed by GC/MS.	mg/kg	20	n.d.	-
Beryllium (Be) (CAS No.: 7440-41-7)	With reference to US EPA 3050B: 1996, analysis was performed by ICP-OES.	mg/kg	2	n.d.	-

## Note :

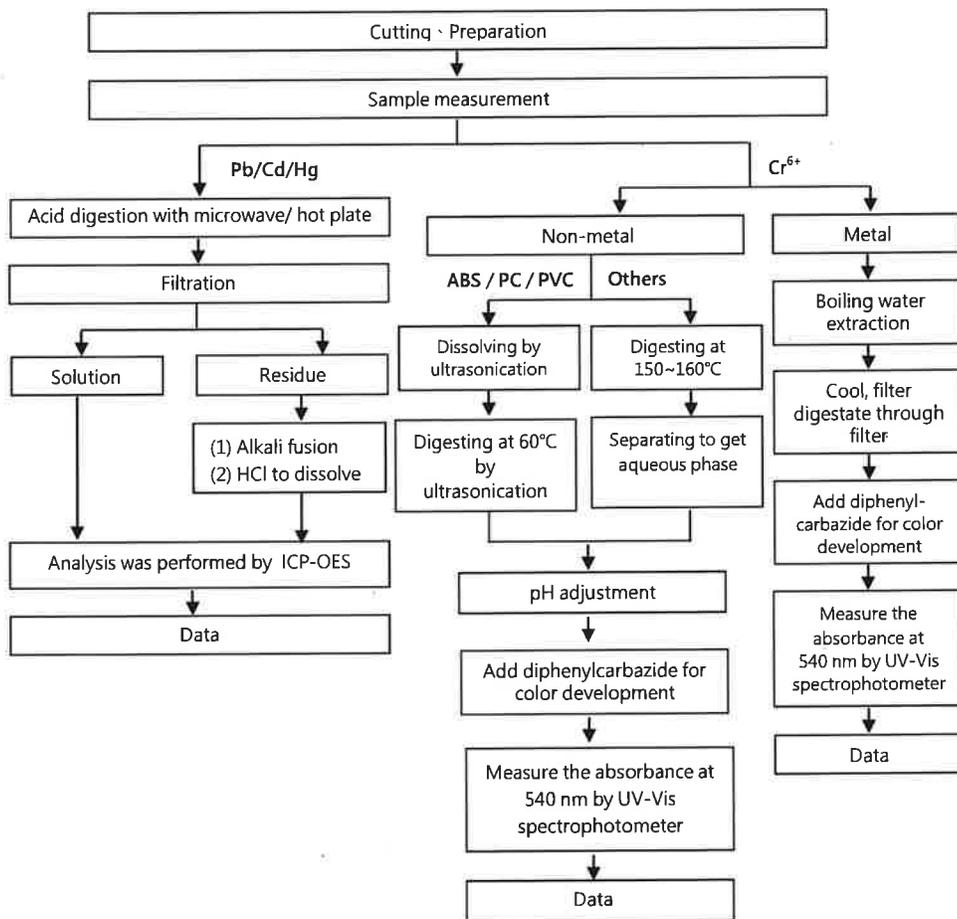
1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
2. MDL = Method Detection Limit
3. n.d. = Not Detected ( Less than MDL)
4. "-" = Not Regulated
5. Unless otherwise stated , the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.
6. Curing condition: 15minutes @ 200°C

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### Analytical flow chart of heavy metal

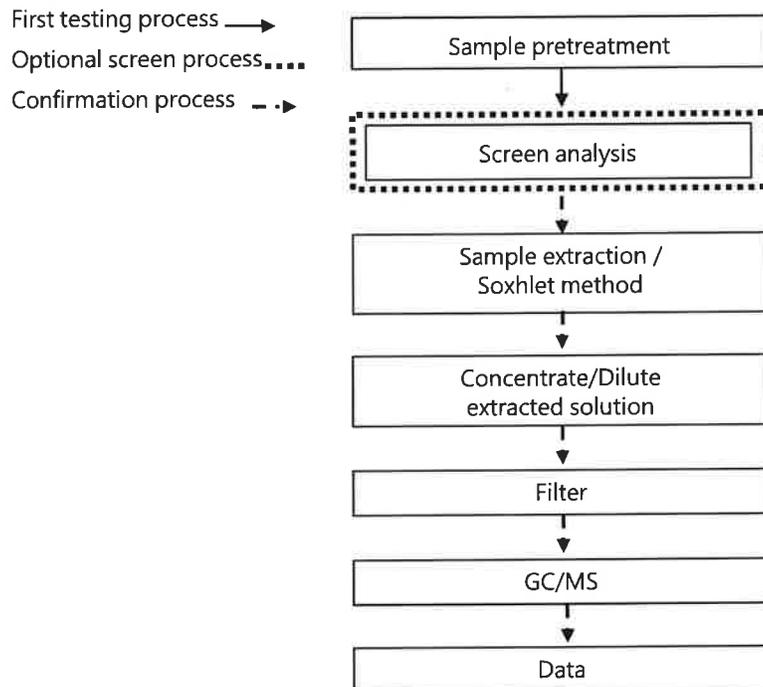
These samples were dissolved totally by pre-conditioning method according to below flow chart.

( Cr<sup>6+</sup> test method excluded )



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### Analytical flow chart – PBBs / PBDEs



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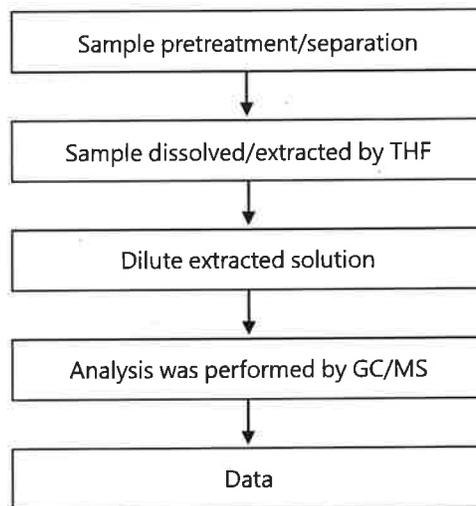
Date: 14-Aug-2025

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## Analytical flow chart - Phthalate

【Test method: IEC 62321-8】



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## Test Report

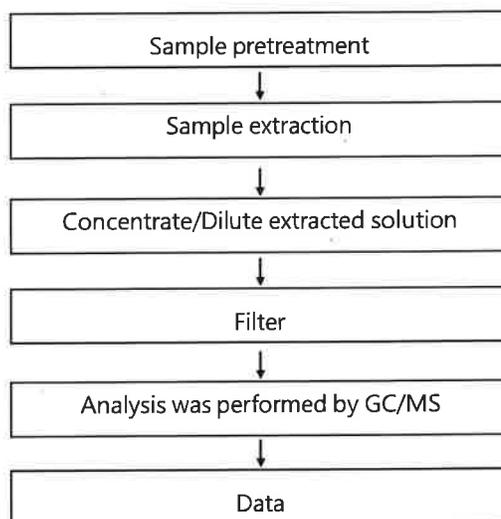
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### Analytical flow chart - HBCDD

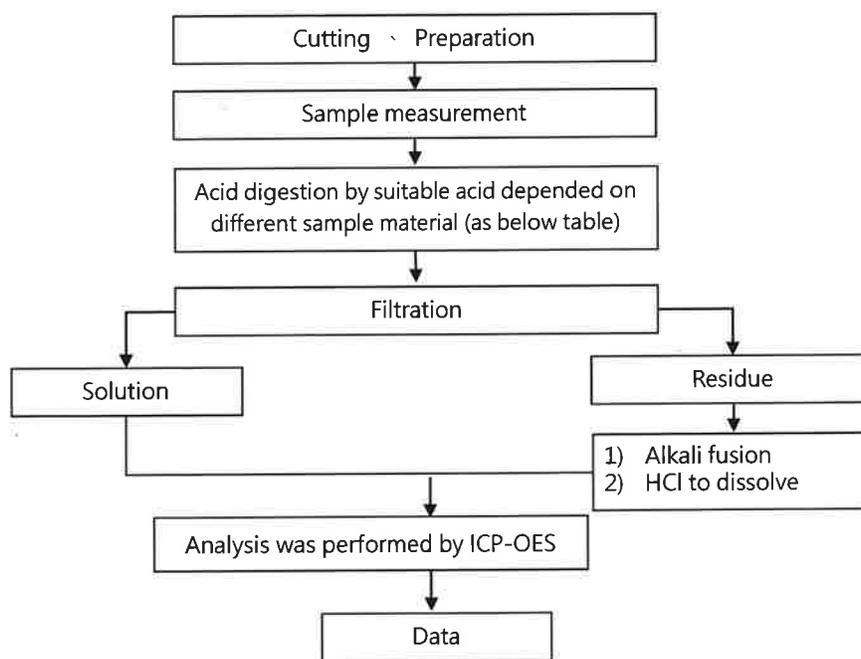


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### Flow chart of digestion for the elements analysis performed by ICP-OES

These samples were dissolved totally by pre-conditioning method according to below flow chart.



Steel, copper, aluminum, solder	Aqua regia, HNO <sub>3</sub> , HCl, HF, H <sub>2</sub> O <sub>2</sub>
Glass	HNO <sub>3</sub> /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO <sub>3</sub>
Plastic	H <sub>2</sub> SO <sub>4</sub> , H <sub>2</sub> O <sub>2</sub> , HNO <sub>3</sub> , HCl
Others	Added appropriate reagent to total digestion

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\* The tested sample / part is marked by an arrow if it's shown on the photo. \*

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HENKEL CORPORATION  
14000 JAMBOREE ROAD, IRVINE, CALIFORNIA, 92606 U.S.A.

**The following sample(s) was/were submitted and identified by the applicant as:**

Sample Submitted By : HENKEL CORPORATION  
Sample Name : ADHESIVE  
Style/Item No. : QMI519 (CURED)

=====  
Sample Receiving Date : 08-Aug-2025  
Testing Period : 08-Aug-2025 to 14-Aug-2025

Test Requested : As specified by client, to test Halogen-Fluorine, Chlorine, Bromine, Iodine in the submitted sample.

Test Results : Please refer to following pages.

  
Troy Chang / Department Manager  
Signed for and on behalf of  
SGS TAIWAN LTD.  
Chemical Laboratory - Taipei



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## Test Part Description

No.1 : SILVER COLORED PASTE (CURED)

## Test Result(s)

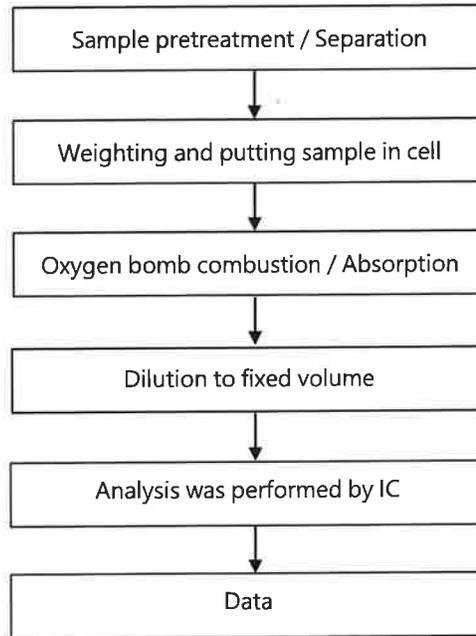
Test Item(s)	Method	Unit	MDL	Result
				No.1
Chlorine (Cl) (CAS No.: 22537-15-1)	With reference to EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.
Bromine (Br) (CAS No.: 10097-32-2)	With reference to EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.
Fluorine (F) (CAS No.: 14762-94-8)	With reference to EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.
Iodine (I) (CAS No.: 14362-44-8)	With reference to EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.

### Note :

1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
2. MDL = Method Detection Limit
3. n.d. = Not Detected ( Less than MDL)
4. Curing condition: 15minutes @ 200°C

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### Analytical flow chart - Halogen



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